Description

PAC-57 is a non-silicated alkaline cleaner used for heavy duty cleaning of metal surfaces. It does not contain caustic and is safe on most metals, including: Aluminum, Cadmium, Copper Alloys, Ferrous, Magnesium, Nickel, Titanium and Zinc Coated. PAC-57 is used at low temperatures (90° to 140°F) to readily remove identification ink, machine oils, metal ships, drawing compounds, soluble oils, talc, rust preventatives and shop soils from the base metal.

- **Water Condition:** Crest PAC-57 has extremely high sequestering properties which provide effective conditioning of the hardest water.
- **Corrosion:** Non-corrosive to aluminum, steel, copper alloys, magnesium, ferrous, titanium, zinc-coated, cadmium, and nickel when used as directed.
- **Energy Savings:** Effective cleaning at low temperatures.

Method of Use

**Application Methods**

- **Immersion**
- **Spray**

**Mixing Instructions**

1. Fill the tank with \( \frac{2}{3} \) of the desired amount of water.
2. Add the PAC-57.
   - **Spray Washer:** Add 1 to 2 oz. of PAC-57 per gallon of water to the tank.
   - **Dip Tank:** Add 6 oz. of PAC-57 per gallon of water to the tank.
3. Mix well.
4. Add remaining amount of water and heat to operating temperature (90° to 140°F). Keep at operating temperature during the cleaning operation.

Equipment

- **Tanks:** Use mild Steel
- **Skimming:** Provide tank with an overflowing pipe, or grease dam to permit skimming of accumulated oil, grease, and floating solid particles from the bath
- **Agitation:** It is desirable to remove loosened soils. Air agitation or even simple withdrawal and re-immersion of part is helpful.

Caution

*For industrial use only. Keep out of reach from children.* Contains alkaline compounds. Can cause burns. Exercise caution in use of this product. Avoid contact with skin, eyes and clothing. Carefully read precautionary information on labels. Protective clothing such as face shields, rubber gloves, aprons and boots should be worn when handling this material. Refer to product labels and Safety Data Sheets for precautionary and handling information.

Warranty and Liability Disclaimer

The above information and recommendations concerning this product are based upon our laboratory tests and field use experience; however, since conditions of actual use are beyond our control, any recommendations, or suggestions, are made without warranty, expressed or implied. Manufacturer’s and seller’s sole obligation shall be to replace that portion of the product shown to be defective. Neither shall be liable for any loss, damage or injury, direct or consequential, arising out of the use of this product.